NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. PART NUMBER (DRG NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART.
3. PAINT MEDIUM BLUE, SHERWIN WILLIAMS POLANE T-PLUS POLYURETHANE ENAMEL #SW-F63TX-L-2822-5864.
4. OXI-SOLV RUST INHIBITOR TO BE APPLIED TO BOTTOM SURFACE. DO NOT PAINT.
5. PLUG TAPPED AND THRU HOLES DURING PAINT APPLICATION.
6. FULL WELDED CONSTRUCTION
7. STRESS RELIEVE BEFORE FINISH MACHINING
8. REMOVE ALL SHARP EDGES
ITEM | QTY. | MATERIAL | DESCRIPTION
--- | --- | --- | ---
2 | 1 | STEEL, ASTM A519 | TUBE, 6"DIA X 1/2 WALL
3 | 1 | STEEL, ASTM A36 | BACK PLATE, .50" THK
4 | 1 | STEEL, ASTM A36 | BACK PLATE, .50" THK
5 | 1 | STEEL, ASTM A36 | BACK PLATE, .50" THK
6 | 1 | STEEL, ASTM A36 | BACK PLATE, .50" THK
7 | 1 | STEEL, ASTM A36 | BASE PLATE, 1.25" THK
8 | 2 | STEEL, ASTM A36 | RIBS, .75" THK

SCALE: 1:3 SHEET 3 OF 3

UNLESS OTHERWISE SPECIFIED:

COMMENTS: