**Document Change Notice (DCN)**

**DOCUMENT No. (DOC-REV-GP.ID)**

<table>
<thead>
<tr>
<th>DOCUMENT No.</th>
<th>TITLE</th>
<th>NEW REV</th>
</tr>
</thead>
<tbody>
<tr>
<td>D030700-1/2/3-A</td>
<td>HEPI BSC Crossbeam Attachment Shims</td>
<td>B</td>
</tr>
</tbody>
</table>

**CHANGE DESCRIPTION (FROM/TO):**

D030700-1/2/3-B: HEPI BSC Crossbeam Attachment Shims: Reduced side lengths from 8.50 to 8.38 inches. Added a shim of thickness .500 to replace two .250 shims.

**REASON FOR CHANGE:** Avoid binding on the edges of the crossbeam attachment plate. Replace shims with inadequate flatness. Reduced number of shims required.

**ACTION:** ✖ Incorporate Change  ☐ Attach DCN to Drawings  ☐ Other Action (specify):

**DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)**

- No hardware was affected (record change only):
- List S/Ns which comply already:
- List S/Ns to be reworked/scraped:
- List S/N’s to be built with this change:
- List S/Ns to be retested per this change:

**DCN DISTRIBUTION**

Barish  
Lazzarini  
Shoemaker  
Weiss  
Raab  
Coles  
Lindquist  
Stapler  
Whitcomb  
Coyne  
Sanders  
Tyler  
Matherny

**SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT?**  ☑ NO  ☑ YES (If YES, enter CR (CCB) or TCP (TRB) #)

**APPROVALS:**

<table>
<thead>
<tr>
<th>ORIGINATOR: Oddvar Spjeld</th>
<th>DATE</th>
<th>OTHER APPROVALS (SPECIFY)</th>
<th>DATE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>03/05/04</td>
<td>Joe Giaime</td>
<td></td>
</tr>
</tbody>
</table>

**TASK LEADER:** Rich Abbott  
Brian Lantz

**GROUP LEADER:** Dennis Coyne

**DCC RELEASE:**
NOTES: UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
2. PART NUMBER (DRAWING NO., DASH NO., REVISION NO.) TO BE CLEARLY MARKED ON THE PART ITSELF

D030700-1

D030700-2

Identical features, different thickness

Dimensions are in inches

Tolerances:
.XX : .XXX

Angular: ±1 DEG

Material: 1018 CRS

RMS 128

NOTES: UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
2. PART NUMBER (DRAWING NO., DASH NO., REVISION NO.) TO BE CLEARLY MARKED ON THE PART ITSELF
8.38

.69 thru 

typ (4) plcs

7.00

8.38

.50

.69

.69

.005

D030700-3